

# Work Order ID 53852 - 2

November 19, 2009 3:59:43 PM



Page 1

Item ID: D2235-1

Accept



Setup Start



Revision ID: B1

Stop



Item Name: Basket Rib

Start Date: 19/11/2009 Start Qty: 10.00

Cust Item ID:

Required Date: 26/11/2009 Req'd Qty: 10.00

Customer:

Reference:

Run Start



Approvals:

Process Plan: *PL*

Date: *09/11/19* Tooling:

Date:

Stop



QC:

Date: SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2235

Rev B1

100



Large Fab

Large Fab

Large Fab

Memo

1- Pick D3166-1 and cut as per dwg D2235 using DT8302 □2- remove identification markings on tube □3- deburr

0.00

0.00

*SAO 09-12-02*

*⑨ 14 09/11/30*

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

*27 8 09/12/02*

*⑨ 14*

120



Packaging

Packaging

Identify as per dwg & Stock Location: *WA*

Memo

0.00

0.00

*SAO 09-12-02*

*⑨*



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Page 2

Item ID: D2235-1

Revision ID: B1

Item Name: Basket Rib

Start Date: 19/11/2009 Start Qty: 10.00

Required Date: 26/11/2009 Req'd Qty: 10.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:



Run Start



Stop



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

130



QC

Quality Control

Operation  
Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/  
Run Hours

0.00

0.00

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

09/12/03

09-12-3  
(9)





## Picklist Print

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Work Order ID: 53852

Parent Item: D2235-1RevB1

Parent Item Name: Basket Rib

Comments:

Component Item ID/  
Item NameReplacement  
Item IDMfg/  
PurchBin  
ItemPrimary  
LocationLast  
LocationRoute  
Seq IDUnit of  
MeasureQty on  
HandRemaining  
Qty To PickQty  
IssuedDate  
Issued

Status

D3166-1RevA1

Manufactured No

Basket Hoop

WarehouseLocation

Main Warehouse

ST

53495

Loc Qty

6

6

Loc Code

Start Date: 19/11/2009

Start Qty: 10.00

Required Date: 26/11/2009

Required Qty: 10.00

10.0000



SAD 09-12-02

53793

x4

→ (4)

53495

x5

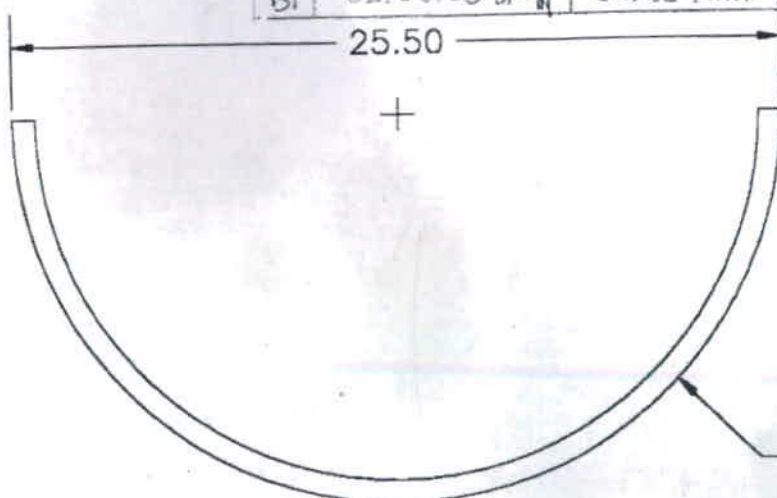
→ (5)

1x 11/09/11/30

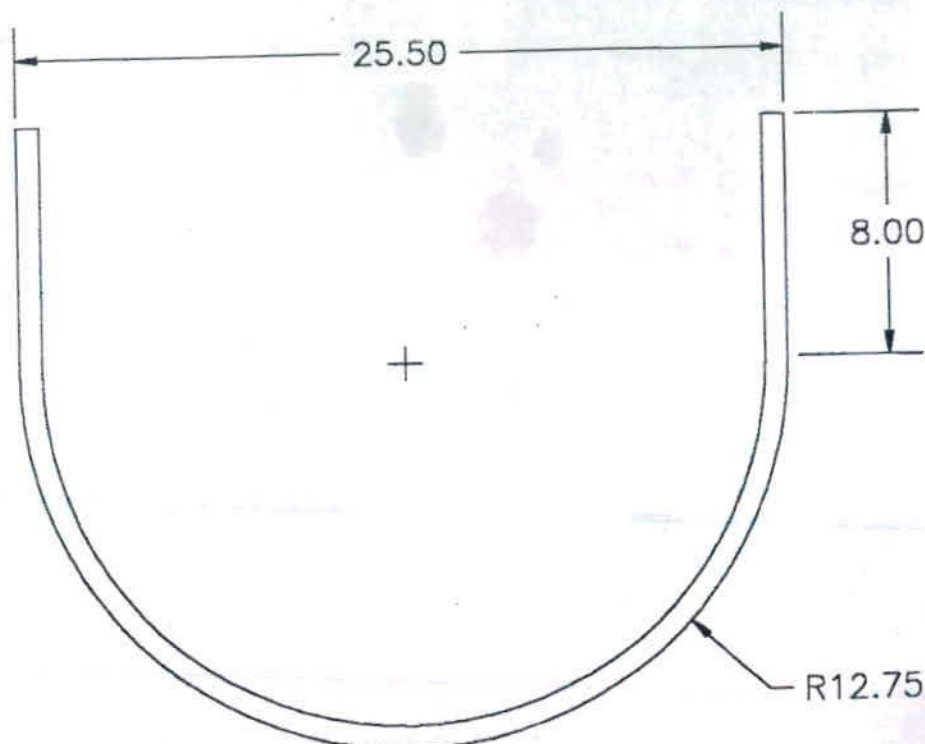


**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. B
CHECKED <i>SW</i>	APPROVED <i>BW</i>	D2235	SHEET 1 OF 1
DATE	TITLE		SCALE
94:12:16	BASKET RIBS		
BI	02.08.06 <i>UP</i>	CAN BE MADE FROM D3166-1	

RELEASED  
R 960507D2235-1

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WORK ORDER  
NO. 53852

*13/09/11-19*D2235-3

CAN BE MADE FROM D3166-1 *BI*  
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.

